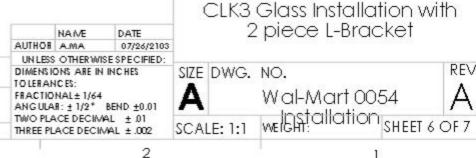


- 1. Determine the orientation of the L-Bracket and the face of the lock for the installation. Insert the orietation control washer into the keyed backside of the L-bracket to match orientation (locates the flats on the cam lock).
- 2. Insert the cam lock through the L-bracket and the orientation washer.
- 3. Slide one clear plastic washer over the cam lock. (See Fig. 5.)
- 4. Insert the assembly through the hole in the alass. For most installations the bracket will be in line with the CAM when locked.
- 5. Slide the second clear plastic washer over the cam lock.
- 6. Slide Large 3-tab washer over the cam lock.
- 7. Install 3/4" Hex nut and tighten. Then fold over tabs on the 3-tab washer to prevent the nut from backing out. (See Fig. 6).
- 8. Install the CAM adapter onto the threaded tail of the cam lock.
- 9. Install the Cam. If it is an offset cam match the offset direction from the original installation.
- 10. Slide Small 3-tab washer over the cam lock threaded tail.
- 11. Install cam hex nut and tighten. Then fold down the tabs on the 3-tab washer (See Fig. 6).

TITLE:



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